

MiniMill 200

The MiniMill-200 is a rugged, fast, portable weld end preparation lathe for tubes including stainless and other high chromium alloys. Standard machine comes complete with 60 mm head, locking system and includes all jaw sets to cover 20 to 44 mm (0.787" to 1.732")






Facing, beveling tubes quickly and safely.

	APPLICATION RANGE	STD. LOCKING RANGE	FREE SPEED	POWER	TORQUE
MiniMill200	12,5 – 74,0 mm	20,0 – 44,0 mm	200 Rpm	1,3 Hp	72 Nm
	0,492 – 2,913 "	0,787 – 1,732"			53,10 Ft.Lbs
Recommended to	Tube facing ■ Tube bevelling ■ Weld removal				

Air consumption:	55 cfm	1,3 m³/min	Body width:	2,32"	59 mm	Body height:	13,1"	335 mm	Body weight:	11,4 Lbs	5,2 kg
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CUTTER HEADS

	STANDARD 60 mm 2,36"
	OPTIONAL 88 mm 3,46"
	NA

LEVER FEED LM



Heavy duty feed handle ideal for heavy wall tube and pipe bevelling. Also well suited for strength and seal weld removal applications.

MULTI FEED MM



Practical and easy to use multi feed system with Star Wheel and build in ratchet mechanism and handle.



MINI SHAFT



System with 3 interchangeable guide shafts 12.5, 13.6 & 15.5 mm. Complete jaw set to cover 12.5 to 23 mm (0.492" to 0.905") inside diameter. **JAWS FOR MINISHAFT, PAGE 41**

SHAFT 20



Shaft with jaw sets to cover 20 to 74 mm (0.787" to 2.914") inside diameter. **JAWS FOR SHAFT 20, PAGE 40**

PNEUMATIC LOCK



This optional pneumatic lock decreases the cycle time between end preps up to 400% and is ideal for fabricating shops. **CLAMPING SYSTEM, PAGE <?>**

SPEED REDUCER



Optional speed reducer can be used for seal and strength weld removal applications including, duplex, super duplex and other hard to machine alloys. **SPEED REDUCER, PAGE 4**

OBMH



Custom, precisely designed head. Dedicated for the outside beveling of both tube and pipe. Sized per tube or pipe diameter and angle of required weld bevel. Heads are precisely engineered so the inserts cannot damage the shaft or locking jaws. **TABLE FOR OBMH, PAGE 37**

STWRMH



Custom designed head dedicated for strength weld removal. Heads are sized per tube diameter and are precisely engineered so the inserts cannot damage the shaft or locking jaws. Simple, error free set up, make these heads very advantageous. **TABLE FOR STWRMH, PAGE 36**

TFMH



Tube facing milling head created for facing any type of material tubes. Utilizes 6% cobalt inserts. **TABLE FOR TFMH, PAGE 37**

SWROTC



Seal weld removal head over tube circumference prior to re weld the damage joint without removing the tube. **TABLE FOR SWROTC, PAGE 38**

EXAMPLE TOOL APPLICATION



Standard locking system with handle feed makes quick work of trimming back tubes.



Completed strength weld removal.